

According to Regulation (EC) no. 1907/2006

QAPCO POLYETHYLENE LDPE

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Product: LDPE Revised : 30/03/2010

Version: 0 Supersedes: None

WARNING:

FOR STACKING

PALLETS, SEE

SECTION 7



1. Identification of the substance / preparation and of the company / undertaking

Trade name LOTRENE

Name of the product Polyethylene LDPE

Chemical name low density Polyethylene

Material Use film, tube, blowing, injection, cable works for more

detailed information, see technical data sheet.

RESPONSIBLE FOR PLACING ON THE MARKET

Trade name of the firm see below this page.

COMPANY INFORMATION

Company Name Qatar Petrochemical Company. (QAPCO)

P.O.BOX 756, DOHA - QATAR

EMERGENCY NUMBER Tel. :(+974) 4777666

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2. Hazards identification

Main hazards none to our knowledge

Low risk for temperatures below 130 °C

Symptoms related to use

Inhalation fine dust may cause irritation of respiratory system and

mucous.

If heated to more than 130°C, the product may form vapors or fumes which may cause irritation of respiratory tract and cause coughing and sensation of shortness of

breath.

Skin contact in contact with hot material, may cause severe thermal

Burns

Eye contact fine dust may cause irritation to ocular mucous.

Ingestion polyolefin are biologically inert.

Adverse environmental effects because of its structure, the product should not be

> Dangerous for aquatic life Non biodegradable

combustible if exposed to flames. Adverse physicochemical effects

> Flowing product can create electrical charge, resulting Sparks may ignite dust or cause an explosion in some

Concentration ranges.

3. Composition / information on ingredients

Chemical name Polyethylene

Chemical formula (C2H4)x

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CAS number 9002-88-4

EINECS or ELINCS number the product is a polymer, following the European

Regulation, registration on the EINECS (European Inventory of Existing Commercial Chemical Substances)

Inventory is not required.

Substances presenting a health hazard none to our knowledge

Chemical family Olefinic polymer

Additives Antioxidants and stabilisers: 0, 7 % maximum

4. First-aid measures

Route of exposure

Inhalation exposure to spray, fumes and vapors produced by

heated or burned product:

Bring patient into fresh air seek medical advice.

Skin contact exposure to splashing of hot product:

Treat the affected part with cold water (by spraying or

immersion).

no attempt should be made to detach molten product adhering to the skin or to remove clothing attached with molten material, the injured body part would risk being pulled out; usually the layer detaches itself after a few

days.

In case of severe burns, seek hospital treatment

Eye contact exposure to splashing of hot product:

Treat the eyes with cold water.

Seek specialist advice at hospital or medical centre

Fine dust may cause irritation to ocular mucous. In case of irritation caused by fine dust: wash with copious volumes of water, until the irritation disappears.

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5. Fire - fighting measures

Fire-class regulation A: Solid material fires, principally of organic nature, that

burn with incandescence

Technical measures stop the fire spreading.

Call the fire brigade immediately.

Evacuate non-essential personnel protective clothing, goggles and self-contained breathing equipment should

be made available for firemen.

Extinguishing media

Suitable for minor fires: carbon dioxide (CO2) or powder, water

for more extensive fires: foam. Water spray (mist) to cool

the surfaces exposed to the fire.

Not to be used do not use water jets (stick jets) for extinguishing fire

since they could help to spread the flames

Special peril complete combustion, with an excess of oxygen forms:

carbon dioxide (CO2) and water vapour.

Partial combustion, forms also: carbon monoxide (CO), Soot and cracked products: aldehydes, ketones, Acetone, Acetaldehyde, Formaldehyde, Acrolein,

Hydrocarbons and volatile fatty acids

Protective equipment for firefighters wear suitable breathing equipment, in case of risk of

exposure to vapour or fumes.

6. Accidental release measures

After spillage / leakage

On soil granules spilled on the floor can cause a risk of slipping

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on smooth surfaces.

Recover the spilled product by Sweeping or suction; put

it in containers to facilitate its Disposal.

Dispose safely in accordance with local or national

Regulations.

On water prevent the spilled material from spreading.

If the material has been discharged into a stream or a Sewerage system, inform the authorities of the possible

Presence of floating materials.

Clean up the water surface by creaming off debris from

The top.

Refer to a specialist for waste disposal in a safe manner

in accordance with local or national regulations.

7. Handling and storage

HANDLING

Technical measures all pneumatic transport equipment must be electrically

earthed.

Avoid dust accumulation by use of filters in the

Pneumatic transport equipment.

STOCKAGE

Storage conditions store at ambient temperature and at atmospheric

pressure in original packaging (plastic or cardboard boxes) or in silo made of appropriate material

(aluminum, stainless steel ...).

do not store near highly flammable materials.

Store away from heating source. avoid static electricity

build up with connection to earth. Store in dry, well-ventilated area.

Prolonged storage preferably out of the sun or other

sources of radiation.

Storage of pallets two pallets may be stacked on flooring in sound

condition.

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However, when the pictorial warning as shown on the top of the safety data sheet is affixed to the pallet, the pallet must never be placed either on top of or below another pallet.

N.B.: here the term pallet includes both the pallet and its

load

When pallets are stored in racks, it should be checked whether the pallet is fit for stacking in the concerned

racks

SPECIFIC USE(S)

refer to point 8

no information available

8. Exposure controls / personal protection

Exposure controls

OCCUPATIONAL EXPOSURE LIMIT

respirable dust particles:

US (ACGIH-2007): TLV- 8h TWA: 3 mg/m³

UK: HSE EH40/2005:

Long-term exposure limit (8-hour TWA reference period)

: 4 mg/m³

(Respirable Dust)

IRL (2002): OEL (8h): 4 mg/m³ (respirable)

ZA (2006): OEL (8h): 5 mg/m³ (respirable particulate:

PNOC)

Inhalable dust particles:

US (ACGIH-2007): TLV-8h TWA: 10 mg/m³

UK: HSE EH40/2005:

Long-term exposure limit (8-hour TWA reference period):

10 mg/m³ (Total Inhalable Dust)

IRL (2002): OEL (8h): 10 mg/m³ (total inhalable) ZA (2006): OEL (8h): 10 mg/m³ (inhalable particulate:

PNOC)

EXPOSURE CONTROLS

Occupational exposure controls Personal protection Respiratory protection

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in case of risk of overexposure to dust, vapour or fumes (during product processing), it is recommended that a local exhaust system is placed above the conversion equipment (a fume hood) and the working area must be

properly ventilated.

Wear a suitable anti-dust respirator recommended filter

type: P1

Skin and body protection where exposure is likely, protective clothing must be

worn including gloves

Eye protection goggles/spectacles

Other personal protection safety non-slip shoes in areas where spills or leaks can

occur.

Environmental exposure controls unregulated

9. Physical and chemical properties

GENERAL INFORMATION

Appearance pellets from a diameter of 2 to 5 mm

Physical state at 20°C sol

Colour translucent, white opaque

Odour odourless

IMPORTANT HEALTH, SAFETY AND ENVIRONMENTAL INFORMATION

Change in physical state at 1013 hPa

Melting range (°C) 90 to 140

Flash point (ASTM D 1929)($^{\circ}$ C) \pm 340

Auto-ignition temperature (°C) > 350

Explosion limits (kg/m³):

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Lower 0,015 (for polymer dust < 63 μ m)

Min. ignition energy at 20°C (mJ) 63

Vapour pressure at 20°C (hPa) none

Density, mass at 20°C (kg/m³) 915 - 935 (ISO 1183)

Solubility in water at 20°C (mg/l) insoluble

PH value (concentrated product) not applicable

Viscosity (mm²/s) not applicable

OTHER INFORMATION no information available

10. Stability and reactivity

Stability stable under normal operating conditions of storage,

handling and use.

Hazardous reactions dust may form an explosive mixture with air, ignited by

sparks or sources of ignition.

CONDITIONS TO AVOID avoid contact with strong oxidizing materials and fluorine

avoid proximity or contact with flames or sparks it is recommended not to heat at a temperature higher

than 320 °C

Advice to prevent explosion avoid dust accumulation by use of filters in the

pneumatic transport equipment. thoroughly ventilate the working place.

all conductive materials must be electrically earthed. in case of pneumatic alimentation, feed the extruders by

aspiration, use preferably nitrogen as carrier gas

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11. Toxicological information

ACUTE TOXICITY polyolefins are biologically inert.

<u>Ingestion</u> Because of its composition, the product should be

considered as practically not harmful.

LOCAL EFFECT

Inhalation dust may cause irritation of respiratory system.

if heated to more than 130°C, the product may form vapours or fumes which may cause irritation of respiratory tract and cause coughing and sensation of

shortness of breath.

Skin contact Because of its composition, the product should be

Considered practically as not irritating.

in contact with hot material, may cause severe thermal

burns.

thermal decomposition products are produced at elevated temperatures and these may be irritating.

Eye contact Because of its composition, the product should be

Considered practically as not irritating fine dust may

cause irritation to ocular mucous.

splashing of molten droplets causes ocular tissue burns.

thermal decomposition products are produced at elevated temperatures and these may be irritating.

SPECIFIC EFFECTS polyolefins are biologically inert.

No particular preoccupation for man

(Genotoxicity, carcinogenicity, reproductive toxicity)

12. Ecological information

Information on ecological effects

avoid losses to the environment whenever possible.

MOBILITY

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Water / air volatile organic compound (VOC) content of this product

is < at 0.5 % weight there is a slow loss by evaporation

Soil and sediments because of its physico-chemical properties, the product

has a low soil mobility

Water the product, in cases of accidental discharge, floats on

the surface, is insoluble and its evaporation into air is

practically nil

PERSISTENCE AND DEGRADABILITY

Biodegradation

BOD 5 (gO2/g)

persistent in the environment

this substance is slowly biodegradable

below the detection limit

BIOACCUMULATIVE POTENTIAL potential bioaccumulation of the product in environment

is very low

ECOTOXICITY because of its structure, the product should not be

dangerous for aquatic life

13. Disposal considerations

Waste disposal according to local regulations.

authorized disposal

as refuse for reprocessing do not dispose off by means of sinks, drains or into the immediate environment may be used as fuel in suitably designed installations. incinerate with ho'usehold refuse in a municipal solid

waste incinerator plan.

Industrial waste number EC 07 02 13, 16 01 19, 17 02 03 & 20 01 39: plastics

API (Association of Plastic Industry) Code 4: LDPE: low density Polyethylene

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14. Transport information

Road (ADR) / Rail (RID) not restricted for transport.
UN Number not applicable

Marine (IMO) not restricted for transport.

Air transport (ICAO / IATA) not restricted for transport.

15. Regulatory information

Labeling and Classification EC

Not classified according to EEC directives 67/548/EEC (dangerous substances) and 1999/45/EC (dangerous preparations).

Germany

Wassergefährdungsklasse NWG: non-hazardous to waters

Registration These registration entries are for polymers only. For additives, please refer to QATAR PETROCHEMICAL

additives, please refer to QATAR PETROCHEMICAL COMPANY who will provide the necessary certification

the product is a polymer, following the European regulation, registration on the EINECS (European Inventory of Existing Commercial Chemical Substances)

inventory is not required.

listed on the United States TSCA (Toxic Substances

Control Act) inventory

listed on the Canadian DSL (Domestic Substances List)

inventory.

listed on the Japanese ENCS (Existing & New Chemical

Substances) inventory.

listed on the AICS (the Australian Inventory of Chemical

Substances).

listed on the Korean ECL (Existing Chemical List)

inventory.

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listed on the Filipino PICCS (Philippine Inventory of

Chemicals and

Chemical Substances) inventory.

listed on the swiss (liste des toxiques IGS/ IGS Giftliste

2003-2004) inventory

listed on the People's Republic of China register: CRC-

SEPA

(Chemical Registration Center for Chinese State

Environmental

Protection Administration)

16. Other information

Training advice The use of this product requires specific training.

The user must receive all product information in order to

handle the product safely (personal protection equipment and best practice standards)

Recommended uses Restricted to professional users

Further information no information available

Safety data sheet conforms to the Regulation (EU) N° 1907/2006

This information applies to the PRODUCT AS SUCH and conforming to specifications of QATAR PETROCHEMICAL COMPANY.

In case of formulations or mixtures, it is necessary to ascertain that a new danger will not appear. The information contained is based on our knowledge of the product, at the date of publishing and it is given quite sincerely. However the revision of some data is in progress.

Users are advised of possible additional hazards when the product is used in applications for which it was not intended. This sheet shall only be used and reproduced for prevention and security purposes. The references to legislative, regulatory and codes of practice documents cannot be considered as exhaustive.

It is the responsibility of the person receiving the product to refer to the totality of the official documents concerning the use, the possession and the handling of the product.

It is also the responsibility of the handlers of the product to pass on to any subsequent persons who will come into contact with the product. (usage, storage, cleaning of containers, other processes) the totality

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of the information contained within this safety data sheet and necessary for safety at work, the protection of health and the protection of environment.